

# Investigation Report for Bursting of HP33D1027-1 & HP33D1057-1 Carton Box.

<b>CONTROL No:</b>	IRF - 706 & 707			<b>REJECT PERCENTAGE:</b>	2.57%
<b>REJECT QTY:</b>	72	<b>LOT QTY:</b>	2800		

<b>DIRECT CAUSE</b>	<b>W1</b>	There's a factor that the over pressure of the machine is the cause of the bursting
	<b>W2</b>	Item process in KP-Lima Eterna and since according to operator the pressure setup are different to our Eterna, they encounter problem in over pressure caused of some of our die-blade are already damage.
	<b>W3</b>	Operator encounter difficulty to get the right pressure per item including that no permanent designated machine for us.

## PRODUCTION CORRECTIVE ACTION

Orient and Print an awareness for Eterna operator reference regarding this issue.	<b>PIC:</b>	Production Leader	<b>TARGET DATE:</b>	231121
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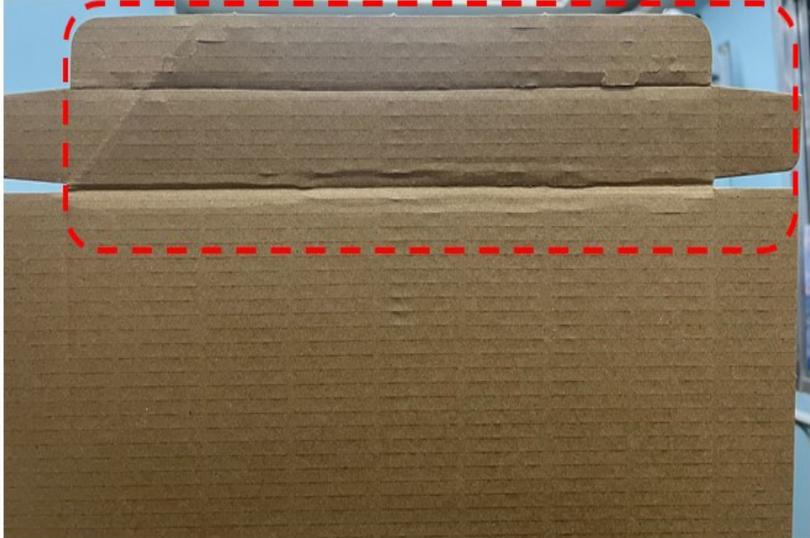
PREPARED BY:

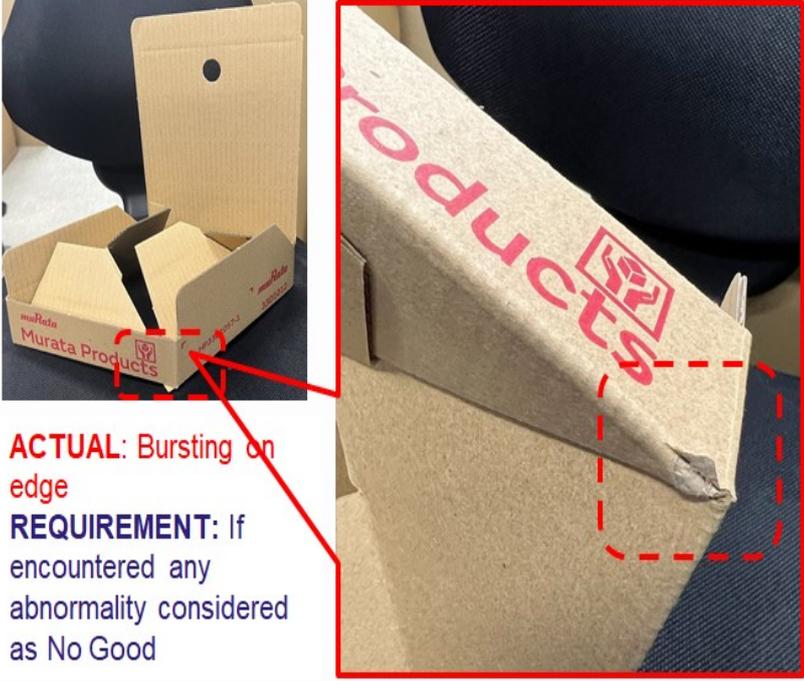
**GERALD DE GUZMAN**  
PROD ASST. SUPERVISOR

APPROVED BY:

**WEENA V. APALLA**  
ASST. MANAGER

## Awareness regarding Bursting of Kowa-Emori HP33D1027-1 & HP33D1057-1 Carton Box.

Customer	KOWA EMORI	NO GOOD
Item Description	HP33D1027-1 CARTON BOX	 <p><b>ACTUAL:</b> Bursting on edge  <b>REQUIREMENT:</b> If encountered any abnormality considered as No Good</p>
Job Order Number	JO23-M-02431-18	
Lot Quantity	800 pcs.	
Rejected Quantity	27 pcs.	
Rejection Rate / PPM	3.38 % / 33,750 PPM	
Detection date	231109	
Occurrence No.	1 <sup>st</sup>	
Detected by	PRODUCTION	

Customer	KOWA EMORI	NO GOOD
Item Description	HP33D1057-1 CARTON BOX	 <p><b>ACTUAL:</b> Bursting on edge  <b>REQUIREMENT:</b> If encountered any abnormality considered as No Good</p>
Job Order Number	JO23-M-02431-16	
Lot Quantity	2,000 pcs.	
Rejected Quantity	45 pcs.	
Rejection Rate / PPM	2.25 % / 22,500 PPM	
Detection date	231109	
Occurrence No.	1 <sup>st</sup>	
Detected by	QA SCREENING	